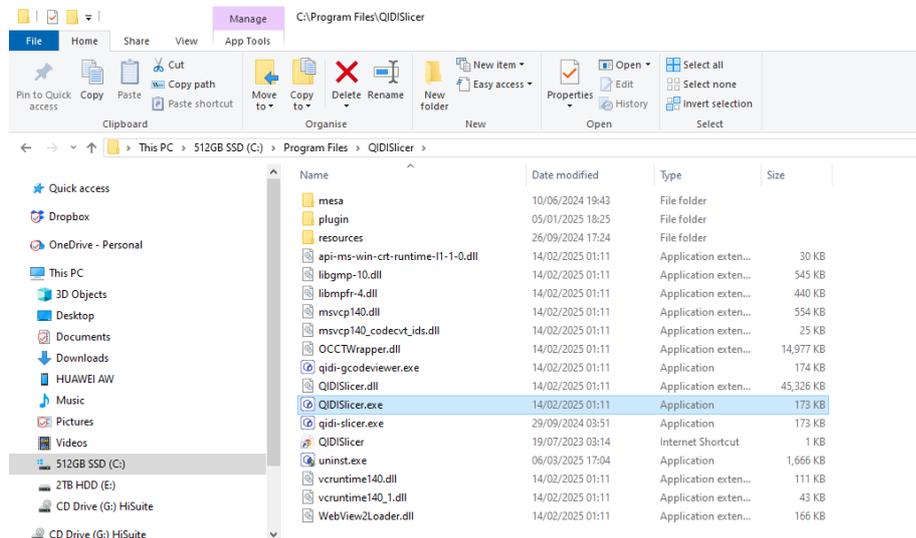


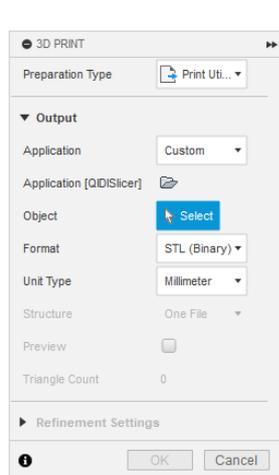
## Transferring a Fusion 3D Model to Qidi Slicer

The following is a general overview of the transfer from Fusion model to 3D print on a Qidi 3D printer.

- 1 Load the Qidi Slicer software that came on the memory stick with the machine onto the Fusion host machine. On a Windows machine the resulting EXE file will appear in a path something like c:\program files\QDSlicer\QDSlicer.exe where c: is the root drive on the machine. *Note this is not the program files (x86) folder.*



- 2 Open Fusion and load the model to be printed.
- 3 Click on the model so it turns blue.
- 4 Click on the File menu (the folder icon drop down) in Fusion and then select 3D print. This will bring up the dialogue box below. In the top drop down box select Print Utility. In the Application box select Custom and then in the box below this click on the folder icon which will allow to search your machine in an explorer window. Click on the QidiSlicer.exe file as mentioned above and press return. (Note you will only have to do this setup once. All future print exports will automatically open the slicer once you click on 3D print.
- 5 If you now press the OK button the Qidi Slicer software will open with your model on the slicer 'table'. You can now manipulate the settings as needed and print.



**Additional Notes**

- 1 Note that I think the Q4 might not use the same slicer software as my Qidi X Smart 3 but the principle is the same except the EXE file might have a slightly different file name but will still be in the Program folder.
- 2 Depending on how you have created your model you might get an instance where you click on the model that you want to print and it will not all turn blue. This is likely to be because you have created part of the model as a 'New Body' instead of a 'Join' so you will have to edit as appropriate.
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